

# QUALITY ROLLING GRILLE DOORS

# Straight or Brick Pattern

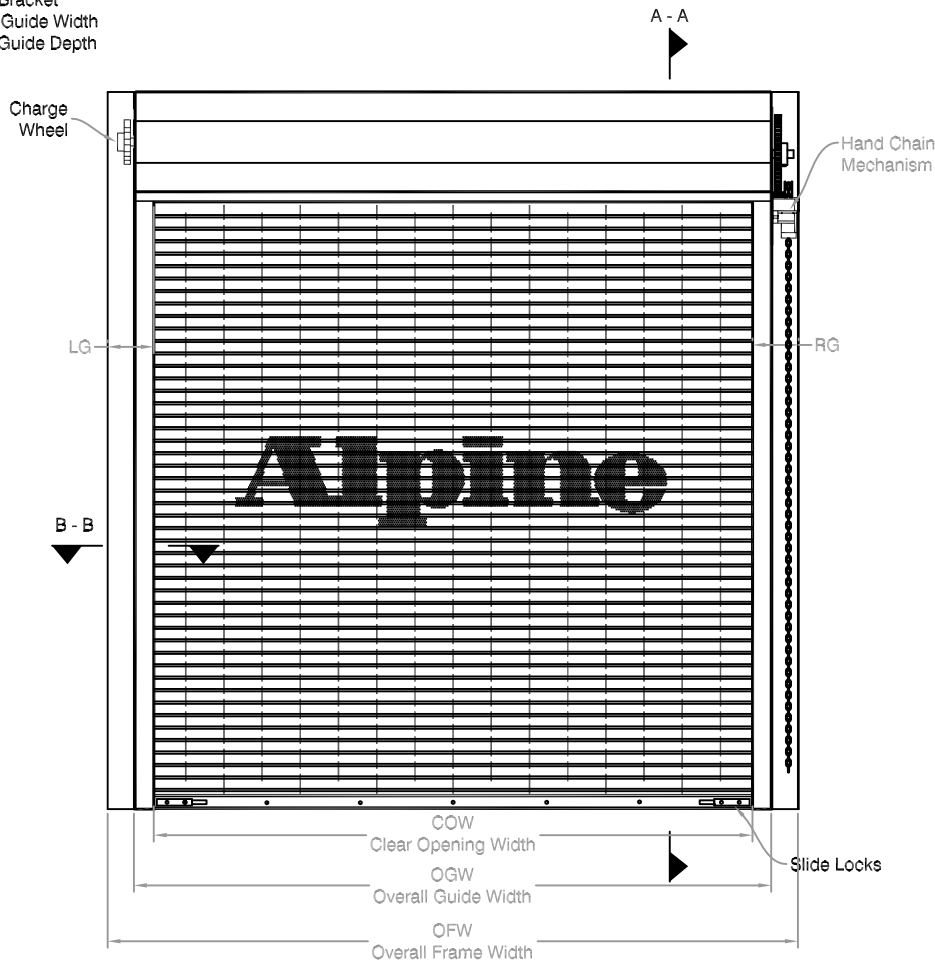


**Industrial-Grille<sup>™</sup>**  
QUALITY ROLLING GRILLE DOORS

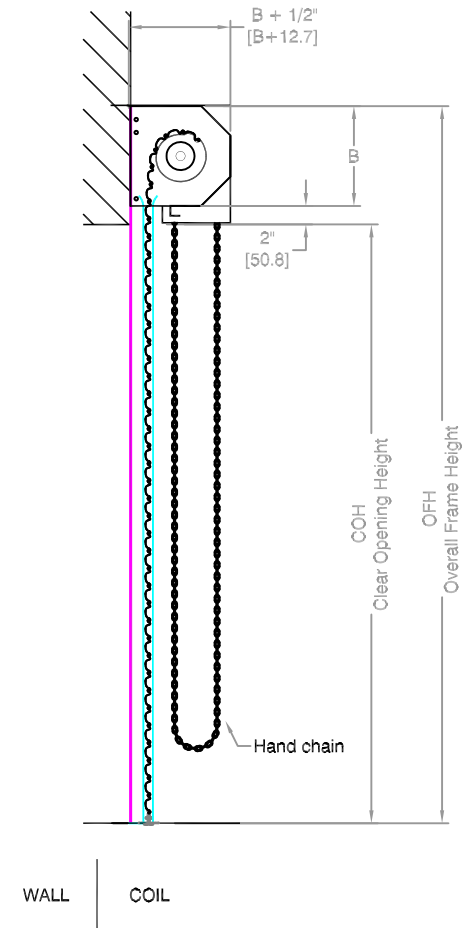
Hand Chain Operated  
Face of Wall Mounted

Page#: Page 1

- LG - Left Guide
- RG - Right Guide
- B - Bracket
- GW - Guide Width
- GD - Guide Depth



**COIL SIDE ELEVATION**

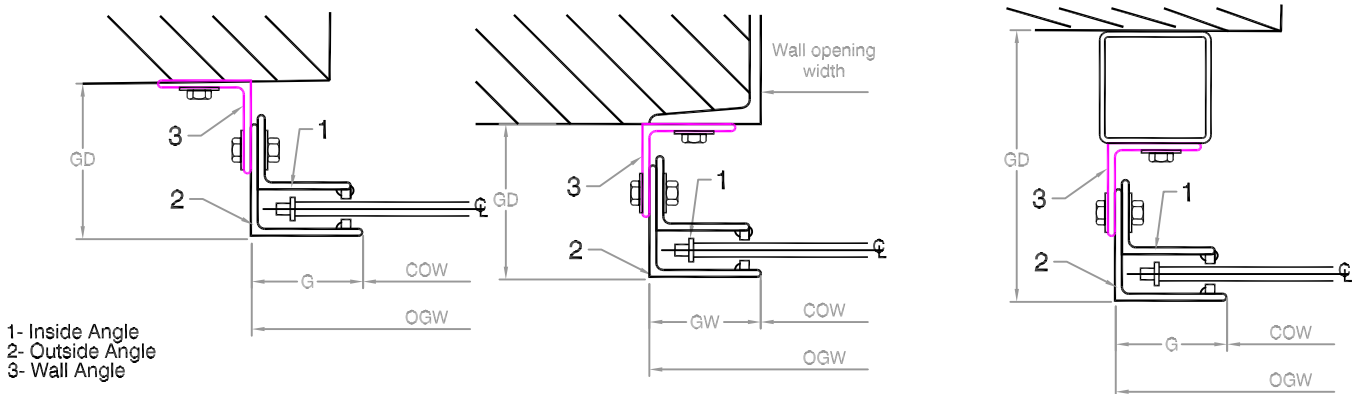


**VERTICAL SECTION A - A**

FACE MOUNTED TO MASONRY

FACE MOUNTED TO STEEL

FACE MOUNTED TO TUBE



**GUIDE SECTION B - B**

**Notes:**

1. See side B of this page for more information on standard specifications.
2. All metric conversions of dimensions are shown in brackets [ ].

SALES REP: \_\_\_\_\_

CUSTOMER: \_\_\_\_\_

JOB NAME: \_\_\_\_\_

NUMBER: \_\_\_\_\_

Manufactured by:

**Alpine<sup>®</sup>**  
OVERHEAD DOORS, INC.  
8 HULSE ROAD EAST SETAUKET, N.Y. 11733  
TEL: (631)473-9300 FAX: (631)642-0800  
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Straight or Brick Pattern

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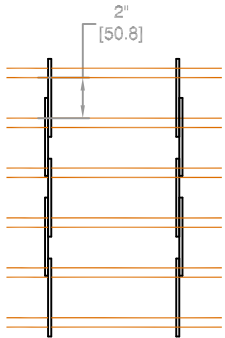
QUALITY ROLLING GRILLE DOORS

Hand Chain Operated  
Face of Wall Mounted

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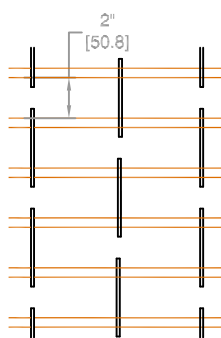
Page 2

4 1/2", 6" or 9" Wide



Straight Pattern

4 1/2" or 6" Wide



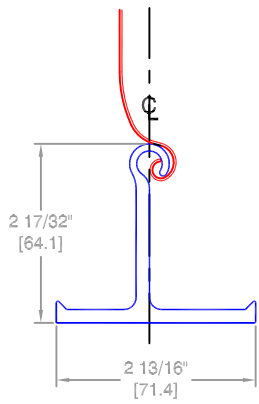
Brick Pattern



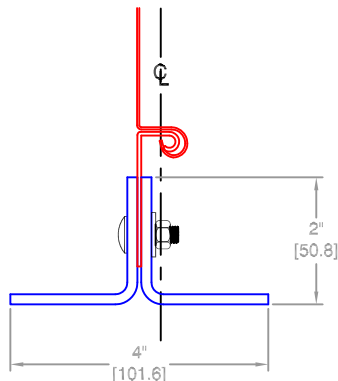
Neoprene Astragal

CURTAIN OPTIONS

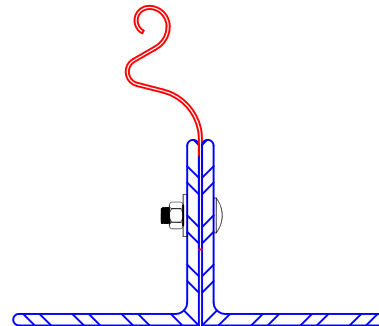
OBSTACLE EDGES AVAILABLE



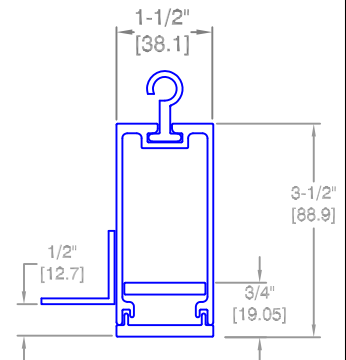
Aluminum extruded "T" bottom bar



Roll-formed, Double Angle

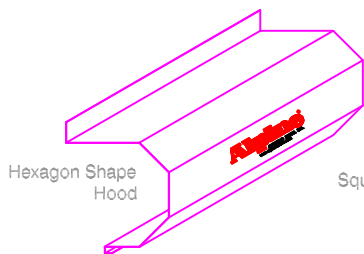


Structural Steel Double Angle

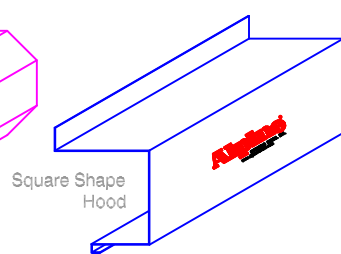


Aluminum extruded Tubular Bar

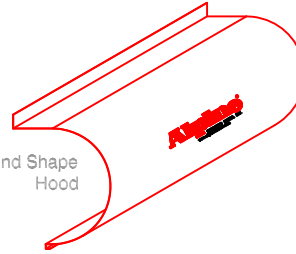
BOTTOM BAR OPTIONS



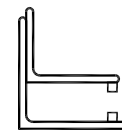
Hexagon Shape Hood



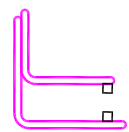
Square Shape Hood



Round Shape Hood



Structural Angles Guide



Roll-Formed Angles Guide

HOOD SHAPE OPTIONS

GUIDES OPTIONS

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Call your Alpine representative for additional options and safety products to help find the best Alpine door to suit your needs.

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OVERHEAD DOORS, INC.

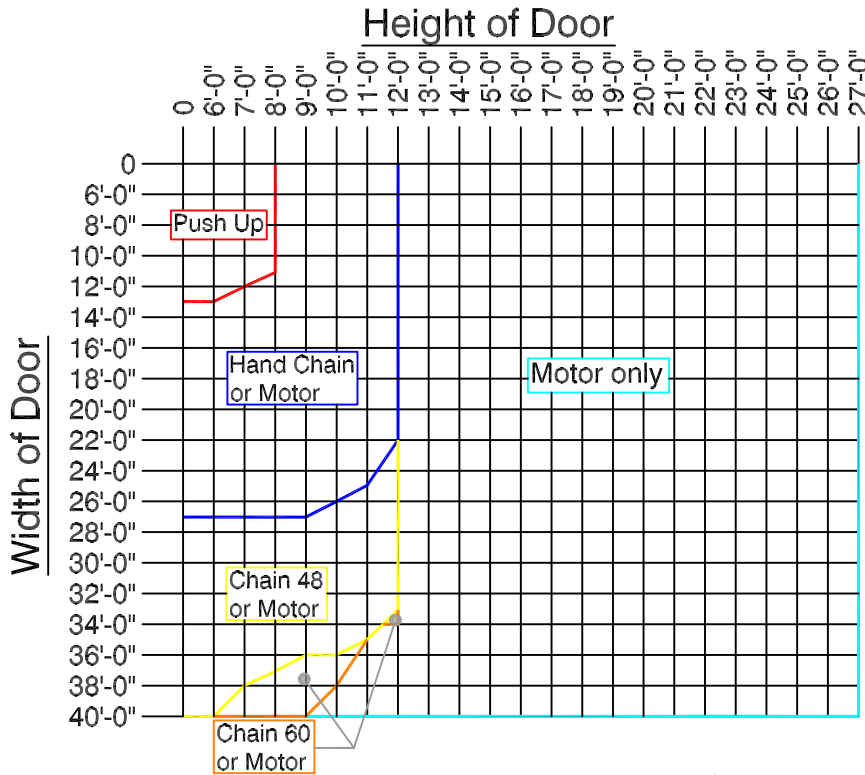
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NOTE: MAXIMUM PIPE DEFLECTION ON ANY SIZE DOOR IS .034

Finding the minimum required operation for the size door you need.



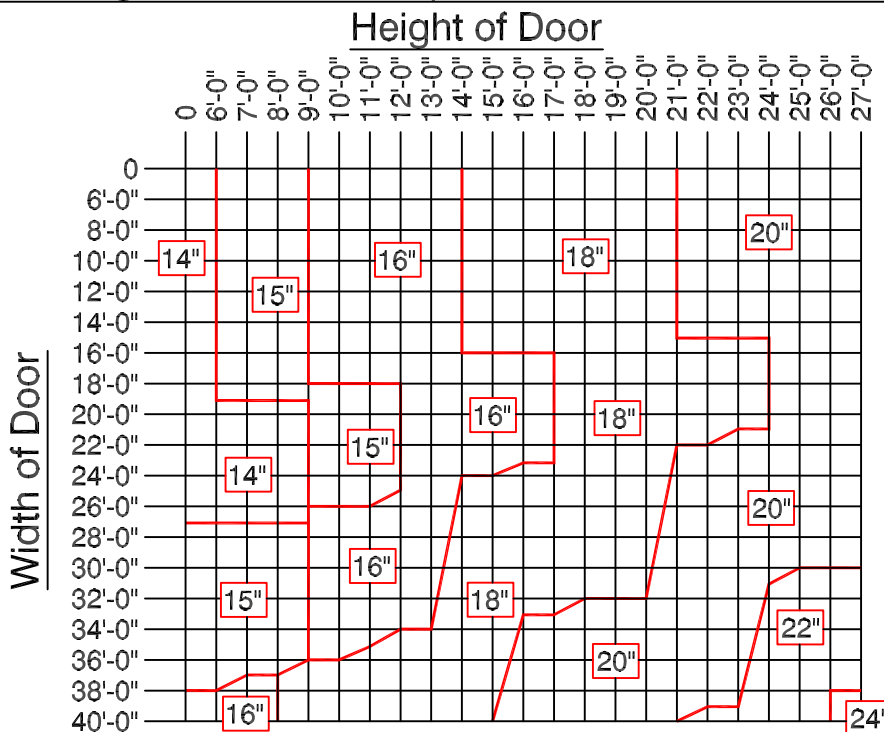
Operator Legend

- Manual Push Up Operation
- Hand Chain Operation
- Hand Chain w/ Gear reduced 48
- Hand Chain w/ Gear reduced 60
- Motor Operation Only

To use Chart: Find where your door width and height meet to find the minimum operation that may be used for that door size.

For example: The blue line indicates a Hand Chain Operation. Any size door on that line or above that line may use a Hand Chain, including the door sizes that fall into the Manual push up door. But, The Manual push up door may not be used for any door size below the line representing Push up operation. For any door size larger than what is represented here please consult your Alpine Overhead Doors, Inc. Factory. This Graph is for reference only, subject to change without notice.

Finding the minimum required bracket size for the door you need.



NOTE: Bracket sizes may vary based on gauge of curtain. Bracket size is directly related to the pipe low moment arm deflection (not more than .03 inches per foot).

To use Chart: Find where your door width and height meet to find the minimum bracket size for your door. For any door size larger than what is represented here please consult your Alpine Overhead Doors, Inc. Factory. This Graph is for reference only, subject to change without notice.

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