QUALITY ROLLING GRILLE DOORS

Straight or Brick Pattern



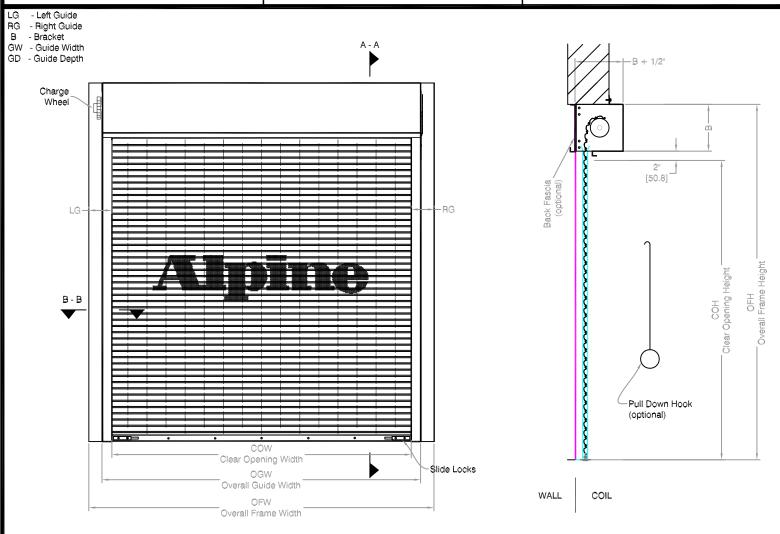


Industrial-Grille

Manual Push-up Operated Between Jamb Mounted

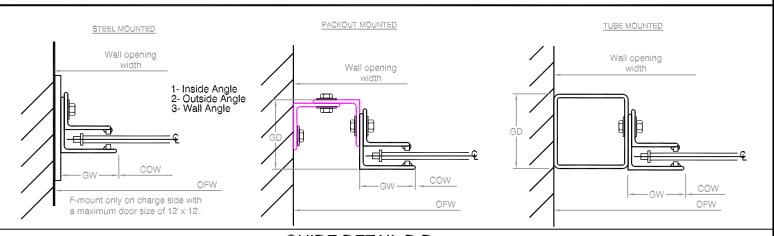
Page#: Page 1

QUALITY ROLLING GRILLE DOORS



COIL SIDE ELEVATION

VERTICAL SECTION A - A



GUIDE DETAIL B-B

Notes:

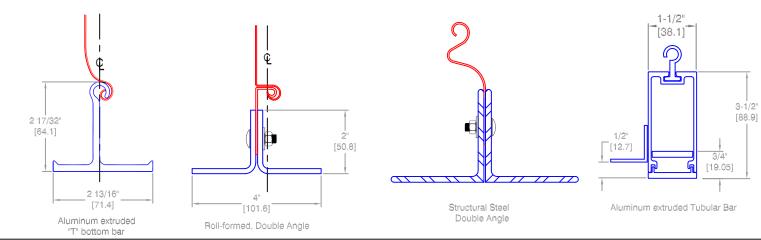
- 1. See page 2 for more options.
- 2. All metric conversions of dimensions are shown in brackets [].

SALES REP:
CUSTOMER:
JOB NAME:
NUMBER:

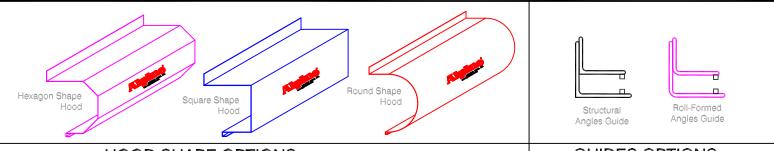


© COPYRIGHT JAN 2007

QUALITY ROLLING GRILLE DOORS Straight or Brick Pattern Manual Push-up Operated Industrial-Grille Between Jamb Mounted QUALITY ROLLING GRILLE DOORS Page#: Page 2 4 1/2", 6" or 9" Wide 4 1/2" or 6" Wide 2" [50.8] _ [50.8] Neoprene Astragal Straight Pattern Brick Pattern **OBSTACLE EDGES AVAILABLE CURTAIN OPTIONS**





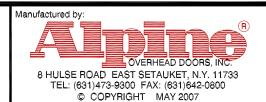


HOOD SHAPE OPTIONS

GUIDES OPTIONS

Distributed By:

Call your Alpine representative for additional options and safty products to help find the best. Alpine door to suit your needs.



NOTE: MAXIMUM PIPE DEFLECTION ON ANY SIZE DOOR IS .034

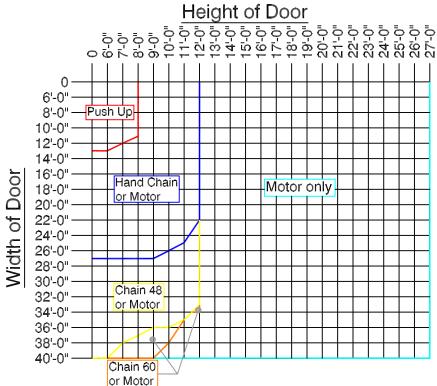
Industrial-Grille

QUALITY ROLLING GRILLE DOORS

Page#:

Page 3

Finding the minimum required operation for the size door you need.



Operator Legend

Manual Push Up Operation

Hand Chain Operation

- Hand Chain w/ Gear reduced 48

- Hand Chain w/ Gear reduced 60

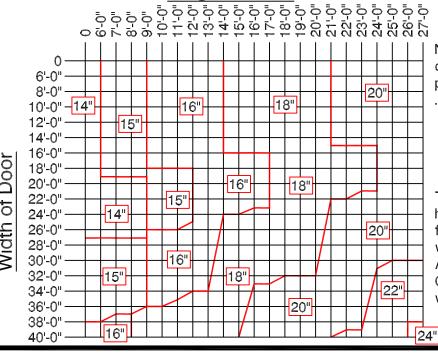
Motor Operation Only

To use Chart: Find where your door width and height meet to find the minimum operation that may be used for that door size.

For example: The blue line indicates a Hand Chain Operation. Any size door on that line or above that line may use a Hand Chain, including the door sizes that fall into the Manual push up door. But, The Manual push up door may not be used for any door size below the line representing Push up operation. For any door size larger than what is represented here please consult your Alpine Overhead Doors, Inc. Factory. This Graph is for reference only, subject to change without notice.

Finding the minimum required bracket size for the door you need.

Height of Door



NOTE: Bracket sizes may vary based on gauge of curtain. Bracket size is directly related to the pipe low moment arm deflection (not more than .03 inches per foot).

To use Chart: Find where your door width and height meet to find the minimum bracket size for your door. For any door size larger than what is represented here please consult your Alpine Overhead Doors, Inc. Factory. This Graph is for reference only, subject to change without notice.

Distributed By:

