

## BOX SPRING DOOR

Step 1. Set mounting angles. Add 1 inch measurement to the width of the curtain.
(This will provide the proper spacing between the mounting angles)

Step 2. Level and weld both the left and the right side tracks.
Note: Horizontal leveling is very critical and must be plumb.
Step 3. Bolt the pipe assembly in place with the spring facing up and pin down.
(See drawing A)
Step 4. Remove the stoppers from the front and rear of the tracks.
(Stoppers may be included in the hardware packaging)
Step 5. Attach the curtain to the pipe assembly using the "S" hooks included in the hardware and in accordance with drawing A. DO NOT PULL OUT THE PIN.

Step 6. Lower the curtain to the ground.
Note: The curtain should be resting on the outside of the tracks.
Step 7. Pull the pin out of the pipe assembly allowing the curtain to rise to the top then insert the curtain to the inside of the tracks and lower the curtain to the ground.

Step 8. Re-attach the four (4) stoppers that were provided.
Step 9. If necessary, adjust the spring. Note: To increase tention, turn the spring box up. (See Drawing A) (DO NOT ATTEMPT spring adjustments without the proper tools. Example: One 2' piece of $1 / 4^{\prime \prime}$ flat stock or heavy duty screwdriver).

Step 10. Drill the holes for the pin-locks and secure the hood. Note: The slide locks are assembled to the bottom bar.

If any questions arise during the installation process call 1-800-ALPINE 4.


