

### INSTALLATION

Rolling Steel-Vision Flat Slat doors are manufactured by Alpine Overhead Doors, Inc. Opening preparation, miscellaneous or structural metal work, access doors, finish or field painting, field electrical wiring, wire, conduit, fuses and disconnect switches are in the Scope of Work of other divisions or trades.



**Back of  
Coil  
Side**



**Front of  
Coil  
Side**

### 4" CURVED SLAT PERFORATED SHOWN WITH STEEL STAMPED ENDLOCKS

We also have the ability to accurately match the customer's color requirements when provided with the appropriate material samples.



### APPLICATION AND USE

ISO 9001 Registered Company

Alpines Box Spring Doors are very practical for use in Loading Docks and Freight Entrance Openings, Warehouse Doors, Power Plants and Water Treatment Facilities, Industrial and Commercial Side and Rear Entrances, Storage Containers, and Window protection. Alpine Steel-Vision doors are used on storefronts, office windows, loading dock doors, shopping malls, display cases and ventilated areas.

### THE ALPINE ADVANTAGE AND BENEFIT

Alpine Rolling Security Box Spring Economy Doors are designed for easy operation and are trouble free with minimal maintenance required. Alpine doors have been proven for use on thousands of installations for Commercial and Business locations. Alpine's quality and workmanship are proven throughout the door industry. Our hands-on approach to every job ensures customer satisfaction.

### FUNCTIONAL BENEFITS

There are no visual distractions when looking through a Dawn 4- STEELVISION door. A clean, uncluttered view is achieved, eliminating the claustrophobic effect of being "closed-in". Safe and secure - made of heavy gauge steel. Dawn 4 - STEELVISION doors are available in a variety of sizes. They can be used in conjunction with our Transfer Seal Slat for changes of weather or seasons. Dawn 4 - STEELVISION doors can be motor or manually operated. They can be used on Alpine Thermo Doors. Available in brush silver, brushed gold and bronze or any anodized color to match your mall decor. Accents the appearance of doors and enhances building decor. Available in different configurations and shapes and can be used in counter shutters.

### OTHER RELATED PRODUCTS



### DOOR CONSTRUCTION

#### CURTAINS

Are made of interlocking, 20 gauge, 4" galvanized steel perforated slats. (G-60 - interior, G-90 - exterior.) The perforated slats provide full security while offering airflow and visual access.

#### BRACKETS

Standard stamped brackets consisting of 14 gauge steel.

#### SPRINGS/COUNTERBALANCE

Consist of a flat blue steel spring wrapped around a 2" pipe shaft and mounted into a spring box.

#### GUIDES

Guides are roll formed consisting of 14 gauge steel and are grey primed.

#### HOODS - GALVANIZED

Hoods are made from 22 gauge galvanized steel. Finish Options: Prepainted grey primer or any powder coated color upon request.

#### LOCKING DEVICES

Included with a hasp-pin type lock. Optional slide locks or cylinder locks.

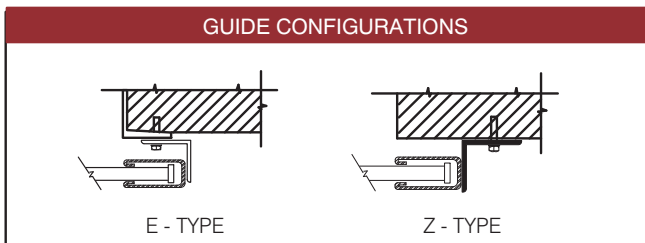
#### OPERATION

The maximum size for manual push-up operations on steel doors is 120 square feet (not to exceed 12'6" wide) For grille doors it is 140 square feet (not to exceed 14' wide). Motor operator is optional. U.L. Classified for 115V, 60 Hz. *Please See Alpine's Motor Operator Page ([www.alpinedoors.com/motoroperators.htm](http://www.alpinedoors.com/motoroperators.htm))*

**ACCESS CONTROLS:** Optional control stations are available as Push Button Control Station or Key Control Stations. Special Control Stations are also available, please consult factory. *Please See Alpine's Access Controls Page ([www.alpinedoors.com/accesscontrols.htm](http://www.alpinedoors.com/accesscontrols.htm))*

#### FINISHES (Optional)

**Exo-Shield™:** The Powder Coat Finish is available for all of Alpine's Products and are available in over 188 standard colors with the option for custom colors and environmental requirements. *Please See Alpine's Color Selection Page ([www.alpinedoors.com/colors\\_standard.htm](http://www.alpinedoors.com/colors_standard.htm))*



Slide Locks Optional

