



**Manufacturers of Superior Quality
Rolling Steel Doors Since 1972**

High Security Doors

Proven Protection Against Theft, Riots, Vandalism and Looting



We're Always Rolling™

www.AlpineDoors.com

Protecting Lives, Property and Inventory

Poorly manufactured rolling doors will typically fail when faced with extreme threat. Why? They are simply not engineered or built well enough to withstand unconventional abuse. Slats aren't very secure, and lack suitable locking mechanisms. Bottom bars are weak. Materials are often inferior. The list goes on. While this may be acceptable under normal circumstances, poorly manufactured or improperly specified rolling doors will not hold up against intruders intent on tearing them apart. **They will gain entry** - often with astonishing speed. Property will be destroyed or looted costing from several thousand to millions of dollars. These tragedies can be prevented and property protected with a properly engineered rolling door.

Alpine's security doors are specifically designed to handle extreme threats. The strength of these high performance doors comes primarily from several key features that standard doors lack:

End Locks - added to slat ends to lock them in place and prevent them from sliding left to right.

Riot-Lock™ System - added security prevents the curtain from being torn away from the guides. Available in single and double configurations.

Bottom Bar Protection Locks - these secure the bottom bar in place making it difficult to pry the door open from the bottom.

Strong Slats - constructed from higher gauge metals, with insulation options for added protection. Our Riot-Tite™ doors feature interlocking double slats offering the maximum level of security and impact protection. Ballistic resistance is available.

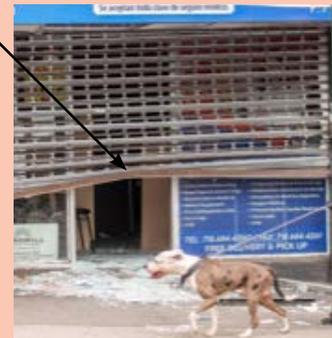


Why Do Inferior Rolling Doors Fail?



Weak bottom bar without locks

No end locks makes slats easier to slide out



"The bitterness of poor quality remains long after the sweetness of low price is forgotten."

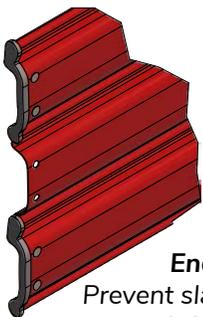
~Benjamin Franklin

Economy Security Doors

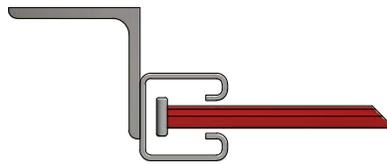
These cost effective security doors offer both strength and value. Don't let the name fool you. These doors offer standard features usually found only in competitors' mid and upper-range offerings.

Features

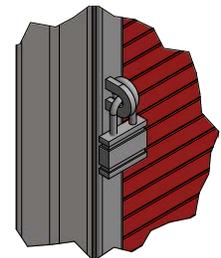
- 4" curved slats in 22 ga galvanized steel
- Roll formed guides made from high strength steel making them difficult to open up or spread apart. Field welded at 18" intervals.
- Steel stamped end locks prevent lateral movement of slats
- Additional security options include slide locks, pin locks and guide locks
- Installed on the interior, exterior, face of wall or between jambs
- Powder coating in any color with optional **anti-graffiti properties**



End Locks
Prevent slats from sliding left to right



Heavy Duty Roll Formed Guides
Made from high strength steel



Hasp & Pin Lock
Standard guide lock offers basic level of curtain security

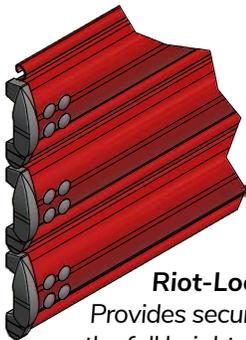
		
<p align="center">4" Box Spring Door</p> <ul style="list-style-type: none"> • Manual push up with option for Redi-Central motor operator • Optional motor operator is centrally located within the pipe, and covered by the hood • Springbox counterbalance design utilizing blue tempered spring steel • Hasp-pin type lock is standard. Optional slide locks available. • Maximum width or height is 12' 		<p align="center">4" Torsion Spring Door</p> <ul style="list-style-type: none"> • Manual push up, hand chain or motor operated • Optional guide mounted chain lock box • Hasp-pin type lock is standard. Optional slide locks or Lock-Tite™ available for extra security. • Optional structural heavy duty bottom bar upgrades

Standard Security Doors

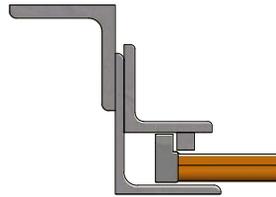
Our standard lineup offers enhanced protection over our economy doors. Curtains consist of either 2/3" flat or 3" curved slats. Several material thicknesses and optional security features are available.

Features

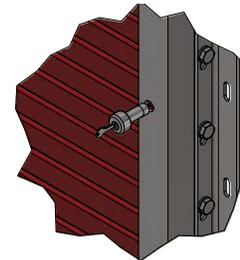
- 2-3/4" and 3" profiles in 22 ga minimum with options for 20, 18, or 16 (14 ga available for 3")
- Galvanized or pre-painted: gray, tan or white; or Stainless Steel
- High strength structural steel guides
- Optional Riot-Lock™ advanced locking system provides security across the full height of the door, making it virtually impossible to remove curtain from guides
- Tamper-proof hardware available
- Installed on the interior, exterior, face of wall or between jambs
- Tan, white or gray primed
- Powder coating in any color with optional **anti-graffiti properties**



Riot-Lock™
Provides security across the full height of the door



Heavy Duty Structural Guides
Made from high strength steel
Shown with Riot-Lock™



Lock-Tite™ Guide Security Available
Secures curtain to guides, enhancing overall door security

SERV-DAWN®
INDUSTRIAL SERVICE DOOR

WIND-TITE®
FULL WEATHER SEALED DOOR

3" Curved Slat Non-Weather-Stripped Door

- 3" curved slats in 22 ga minimum with options for 20, 18, 16 or 14 ga
- Strong and cost effective door
- Contoured slats offer enhanced strength compared to flat slats
- Heavy duty construction design
- Manual push up, hand crank, hand chain or motor operated
- Up to and exceeding 60' in width

2-3/4" Flat Slat Door Weather Stripped Door

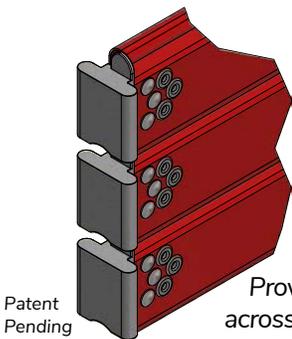
- 2.75" flat slats in 22 ga minimum, options for 20, 18 or 16 ga
- Cleaner profile in the closed position
- Strong and effective protection against high wind, water penetration and other inclement weather
- Manual push up, hand crank, hand chain or motor operated
- Up to and exceeding 60' in width

Maximum Security

Our maximum security doors boast the highest level of protection available, hands down. The impressive Riot-Tite™ model includes the Dual Riot-Lock™ system as standard, is impact resistant and has strong insulating properties. Ballistics resistance is available as well.

Features

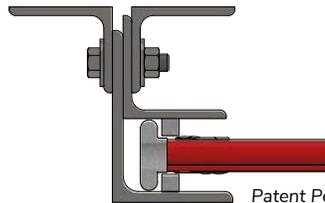
- 2-3/4" and 3" in 24 ga - 16 ga, (varies by model)
- Galvanized or pre-painted: gray, tan or white; or Stainless Steel
- Industry leading dual layer interlocking slat system
- Contains polystyrene insulation at a min 15/16" thick
- High strength structural steel guides
- Riot-Lock™ advanced locking system provides security across the full door height, making it almost impossible to remove curtain from guides
- Tamper-proof hardware available
- Optional Smart Security System will close multiple doors upon alarm
- Fail-safe options allow closure during power failure
- Ballistic resistant configurations available
- Installed on the interior, exterior, face of wall or between jambs
- Powder coating in any color with optional **anti-graffiti properties**



Patent Pending

Dual Riot-Lock™

Provides maximum security across the full height of the door



Patent Pending

Heavy Duty Structural Guides

Made from high strength steel
Shown with Dual Riot-Lock™



Dual Layer Slats

Interlocking design provides strong impact resistance

 <p>IMB-V7™ 13/16" THICK INSULATED SLAT</p>		 <p>RIOT-TITE™ MAXIMUM SECURITY DOORS</p>
<p>7/8" Thick, 2-3/4" Slats</p> <ul style="list-style-type: none"> • 2-3/4" slats in 24/24 ga minimum, with options for 22, 20, 18 and 16 • Strong and cost effective door with contoured slats • Heavy duty construction design • Manual push up, hand crank, hand chain or motor operated • Optional Riot-Lock™ system available • Installed on the interior, exterior, face of wall or between jambs 		<p>15/16" Thick, 3" Slats</p> <ul style="list-style-type: none"> • 20/20, 18/18, 16/16 gauges available • Slats available in galvanized steel & stainless steel • Impact resistant. Certified to strict ICC 500-2014/ FEMA-361 specs to withstand tornadoes. • R-value of 9.00/U-Factor of 111 with a thermal break on each slat is available • Metal on metal layered slat with insulating properties available • Perimeter weather seals available • Effective against wind loads of 250+ PSF • Hand chain or motor operated • Dual Riot-Lock™ system standard

Quality, Safety and Security Since 1972

Alpine Overhead Doors, Inc. is an innovative US manufacturer of rolling doors. Since 1972, fueled by a passion for designing doors that are built to perform and last, Alpine has been focused exclusively on the rolling door market. Our products can be found across the United States and around the world, serving a wide variety of applications and environmental challenges. Our production facility currently manufactures over 60 different models and the product line is growing. Alpine is a privately held, family-owned company based in New York.



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- Cut sheets and 3-part specifications for all standard products
- Standard drawings
- Online CAD drawing generator
- Product catalog



FEMA

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